

# Floor Planer Accessories Application Guide













Key to the guide:



Best method to produce maximum performance or productivity rates for most job applications

Satisfactory performance or productivity rate for most job applications

Non satisfactory (or less satisfying) performance productivity rates for most job applications

Accessories	 Wire brush 320.9620	 Beam cutters 320.5120	 Star cutters 320.3658	 Tungsten Carbide Tipped cutters 320.5500	 Milling cutters 320.5600(22mm) 320.5650(11mm)	 Tungsten Carbide Tipped cutters 320.5500
Drum Assembly	 320.9620	 320.1020SB	 320.1020SS	 320.1020ST	 320.1020SM	 320.002G
Applications	← Light burnishing			→ Heavy scaling		
Bright metal & light rust removal from tanks & deck areas	●	●	-	-	-	-
Removal of paints & coatings from tanks & deck areas	-	●	●	●	-	-
Removal of non-slip paints, epoxies, mastics & rubberised coatings from steel tanks & deck areas	-	●	●	●	-	-
Removal of heavy rust & scale build up in tanks & deck areas	-	●	●	●	-	-
Removal of paint, dirt build up & ice deposits from concrete floors	-	●	●	●	●	-
Roughing / keying texturing concrete. Removal of laitance excess concrete or asphalt	-	-	●	●	-	-
Removal of thermoplastic road, runway markings	-	●	●	●	●	-
Removal of roofing felts, bituminous & rubber deposits	-	-	●	●	●	-
Concrete grooving applications for non-slip surfaces	-	-	-	-	-	●
Comments	Best for finish cleaning & polishing on steel. Can be used for light concrete deposit. Removal from steel shuttering	Best for light paint/corrosion removal as they minimize the damage to surface substrate	Good for the removal of mastics & rubberised coatings, faster cutter wear due to star points	Best for roughing concrete. Aggressive on heavy corrosion. Least favourable for light duty scale and paint removal	Removal of plastic road markings without penetrating the surface cap	Ideal for concrete grooving of farmyards, public highways to create non-slip surface

# Scarifier Accessories

## Tungsten Carbide Tipped Cutters



Part No.	Tips	Diameter x Width x Bore	To fit	TCT Cutter Drum Assembly Part No.	To fit
320.5500	5	43 x 6 x 16 mm	TFP 200	320.1020ST	TFP200
320.7006	6	46.6 x 8.3 x 15 mm	TFP 200		
320.7007	6	55.7 x 6.2 x 25 mm	TFP 200		
320.7009	8	56 x 6 x 20 mm	TFP 200		
320.7008	8	80 x 8 x 30 mm	-		
320.7012	12	80 x 8 x 30 mm	-		

For all concrete texturing, scabbling, planning and grooving applications.

## Star Cutters



Part No.	Diameter x Width x Bore	To fit	Star Cutter Drum Assembly Part No.	To fit
320.3658	42 x 3.5 x 15 mm	TFP 200	320.1020SS	TFP 200

For the removal of paint coatings and laitance, grease, dirt and ice deposits. More aggressive than the beam cutters.

## Beam Cutters



Part No.	Diameter x Width x Bore	To fit	Beam Cutter Drum Assembly Part No.	To fit
320.5120	44 x 2.5 x 15 mm	TFP 200	320.1020SB	TFP 200

For the removal of paint, coatings, grease, dirt and ice deposits.

## Milling Cutters



Part No.	Diameter x Width x Bore	To fit	Milling Cutter Drum Assembly Part No.	To fit
320.5650	43 x 11 x 15 mm	TFP 200	320.1020SM	TFP 200
320.5600	43 x 22 x 15 mm	TFP 200		

For the removal of thermoplastic road and runway markings, bituminous and rubber deposits.

## Cutter Shafts



Part No.	Diameter	To fit
320.0020 325.0020	12 mm	TFP 200
320.0020	10 mm	TFP200

## Spacing washers



Part No.	Diameter x Width x Bore	To fit
320.4140	24 x 2.6 x 13 mm	10 & 12 mm cutter shafts
320.4141	43 x 4 x 26 mm	10 & 12 mm cutter shafts
320.4151	35 x 4 x 17 mm	12 mm cutter shafts

## Heavy Duty Drums



Part No.	To fit
320.000H	TFP 200 (with 10 mm shaft)
320.002H	12 mm shaft